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TECHNICAL DATA

The information and suggestions contained herein are believed to be accurate based upon our current knowledge and experience. However, such information and suggestions may not be pertinent, suitable or complete as to any particular construction substrate, application, application process or conditions. Seller hereby disclaims all express and implied warranties of merchant ability and fitness for a particular purpose. It shall be buyer's responsibility to ascertain the suitability of any mentioned products and the completeness of any information and/or suggestions for its or its customers use or uses.

TEX•COTE® TRIM•COTE™ SEMI-GLOSS

TEX•COTE® TRIM•COTE™ Semi-Gloss is a water based system formulated with a 100% acrylic resin. Choice of pigments has been selected to provide excellent hide, best weatherability, color retention and sheen uniformity when exposed to high ultra violet sunshine. The formulation also reflects versatile properties for spray, roll or brush. The rheology of the system provides flow, leveling and the necessary wet edge during application. Scrub resistance is rated excellent. (Note: The V.O.C. conforms to local rules and regulations.)

RECOMMENDED OVER

All substrates that have been primed with an approved
Tex•Cote® Primer.

surface of material must be removed before moving
container, mixing or using.

APPLICATION RATES

Mix thoroughly before using. For warranty purposes, apply
2 separate coats at 400 ft² per gallon over a properly primed
substrate. For new and/or old galvanized and aluminum
surfaces, refer to TCA's Reditex specification.

CAUTION: This product, in liquid form, contains propylene glycol,
organic solvent and biocides that can cause serious illness or death if
swallowed, or if large quantities are absorbed into ones body. Use only
in well ventilated areas. In liquid form, keep away from heat sources
and children. If swallowed do not induce vomiting. Call physician at
once.

For additional information see MSDS, available upon request.

RECOMMENDED EQUIPMENT

Roller, brush or conventional airless spray using .015 to
.017 tips.

DRYING, CURING/ EXPOSURE TIMES

To Touch: 30 minutes at 77°F

Recoat: Three (3) hours at 77°F

Dry Hard: Three (3) hours at 77°F

Completely cured after 24 hours at minimum 77°F

CLEAN UP/CONTAINER SIZE/ SHELF LIFE

1. Use water to clean up if paint is still wet. After paint
has dried, lacquer thinner will dissolve the dried paint
film.
2. Available in one (1) or five (5) gallon containers.
3. Shelf life: One (1) year based on the following:
Containers shall be stored upright and airtight in a dry
place at a temperature of 45°F and rising and not
exceeding 100°F. AVOID FREEZING. Skins formed on

SURFACE PREPARATION/ GENERAL

All surfaces must be sound and clean prior to the
application of a primer and coating. Such surface
contaminants as dust, dirt, mildew, form oils, curing
compound and loose substrates should be thoroughly
removed. Painted surfaces exhibiting loose, flaking, or
oxidized paint surfaces must be thoroughly removed by
sandblasting, water blasting, electric sanding, or wire
brushing as required. Any mildew must be removed and
spores be sterilized using bleach/ water/ detergent mix
(contact TCA for recommended formula). Ensure surface is
fully cleaned of any residue from mildew cleaning process.

For wood surfaces, use TCA's TEX•PATCH III with
TEX•BOND to repair all cracks. Note if applying over
redwood or cedar, a stain blocker may be required.

After all repairs, ensure surface is fully cleaned. Apply the
appropriate TCA primer per manufacturer specifications.

After primer is fully cured, apply two coats of TRIM•COTE™
at 400 ft² per coat allowing full cure between coats
(minimum three hours).

SPECIFICATION

Density	10.2 - 10.3 lbs. / gallon Typical
Pigment Vol. Concentration	19 - 20%
% Pigment	20 - 22 by weight
Pounds TiO ₂ /gallon:	2.0 (typical, depending on color)
Type TiO ₂ :	Silica Encapsulated
Spreading rate at 1 mil dry:	550 - 600 ft ² / gallon
*Coating V.O.C.	150 - 200 grams/liter less water
pH:	8.5 - 9
Gloss	50 - 60 w/ 60 degree meter
Weight % solids	40 - 50 Typical
Volume % solids	35 - 40 Typical

*Meets Environmental Rules and Regulations.